Tuesday, 15/07/2008 9:15:24 AM Date: User: Julie Lecocq **Process Sheet** : 3/4" VELCRO STRIP : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer : 40490 Job Number : 11251 **Estimate Number** : D28541100 Part Number P.O. Number : 15/07/2008 S.O. No. : **Drawing Number** : D2854 REV A This Issue : N/A Project Number : NC Prsht Rev. : PURCHASED PARTS : A : // **Drawing Revision** Type First Issue : 39992 Material Previous Run : 22/07/2008 Qty: 80 Um: Each **Due Date** Written By Checked & Approved By New Issue KJ/JLM : Est Rev:A 04.07.01 Comment **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** 3/4" Velcro Strip 1.0 D2854 4 Comment: Qty.: 69.9972 f(s) 3/4" Velcro Batch: **PACKAGING** Comment: PACKAGING RESOURCE #1 Cut length as per Dwg D2854 D2854-1-100 = 10" DIMENSIONAL CHECK QC6 3.0 Comment: DIMENSIONAL CHECK PACKAGING RESOURCE #1 4.0 **PACKAGING 1** Comment: PACKAGING RESOURCE #1 Identify and Stock Location: FINAL INSPECTION/W/O RELEASE 5.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE U 28 BF10 Job Completion

Page 1

| Dart Ae  | rospace L | td                |                   |             |        |          |        |                                     |                          |
|----------|-----------|-------------------|-------------------|-------------|--------|----------|--------|-------------------------------------|--------------------------|
| W/O:     |           |                   | WORK ORDER (      | CHANGES     |        |          |        |                                     |                          |
| DATE     | STEP      | PROCEDU           | RE CHANGE         |             | Ву     | Date     | Qty    | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|          |           |                   |                   |             |        |          |        |                                     |                          |
|          |           |                   |                   |             |        |          |        |                                     |                          |
|          |           |                   |                   |             |        |          |        |                                     |                          |
|          |           |                   |                   |             |        |          |        |                                     |                          |
| Part No: |           | PAR #: Fa         | ult Category:     | NCF         | R: Yes | No DQ    | A:     | Date:                               |                          |
|          |           |                   |                   |             | QA: N  | /C Close | d:     | _ Date: _                           |                          |
| NCR:     |           | WORK              | ORDER NON-CON     | FORMANCE    | (NCR   | R)       |        |                                     |                          |
|          |           | Description of NC | Corrective Action | n Section B |        | Verifi   | cation | Approval                            | Annroval                 |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR)      |                             |                              |                |              |                       |                          |  |  |
|------|------|---------------------------------------|-----------------------------|------------------------------|----------------|--------------|-----------------------|--------------------------|--|--|
|      |      | <b>Description of NC</b><br>Section A | Corrective Action Section B |                              |                | Verification | Ammunual              | Ammerical                |  |  |
| DATE | STEP |                                       | Initial<br>Chief Eng        | Action Description Chief Eng | Sign &<br>Date | Section C    | Approval<br>Chief Eng | Approval<br>QC Inspector |  |  |
|      |      |                                       |                             |                              |                |              |                       |                          |  |  |
|      |      |                                       |                             |                              |                |              |                       |                          |  |  |
|      |      |                                       |                             |                              |                |              |                       |                          |  |  |
|      |      |                                       |                             |                              |                |              |                       |                          |  |  |
|      |      |                                       |                             |                              |                |              |                       |                          |  |  |
|      |      |                                       |                             |                              |                |              |                       |                          |  |  |
|      |      |                                       |                             |                              |                | :            |                       |                          |  |  |
|      |      |                                       |                             |                              |                |              |                       |                          |  |  |
|      |      |                                       |                             |                              |                |              |                       |                          |  |  |

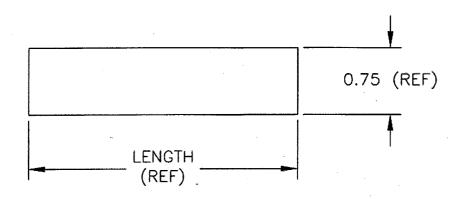
NOTE: Date & initial all entries



|   | DESIGN   | DRAWN BY       | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |              |  |  |
|---|----------|----------------|---|--------------|--|--|
| ĺ | CHECKED  | APPROYED       | DRAWING NO.                                       | REV. A       |  |  |
|   | AL       | <del>- M</del> | D2854   | SHEET 1 OF 1 |  |  |
|   | DATE V   |                | TITLE   | SCALE        |  |  |
|   | 98.11.17 |                | 3/4" VELCRO STRIP                                 | 1:1          |  |  |
|   | Α        | 98.11.17       | NEW ISSUE   |              |  |  |



## SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')
D2854-3-XXX HOOKED VELCRO STRIP
LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025 30" LONG HOOKED VELCRO: D2854-3-300

UNDER REVIEW

OUT OF THE OUT OF 104.10.29

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